Fig. 1 PRIOR ART

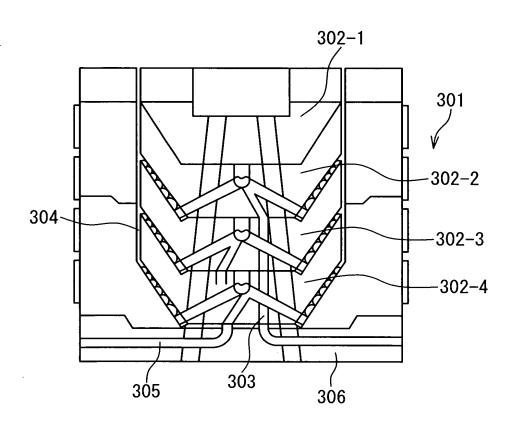


Fig. 2 PRIOR ART

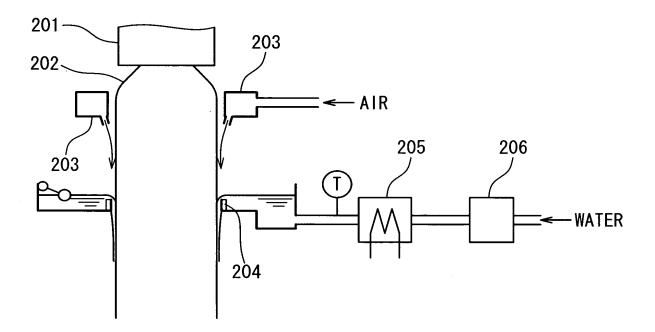


Fig. 3

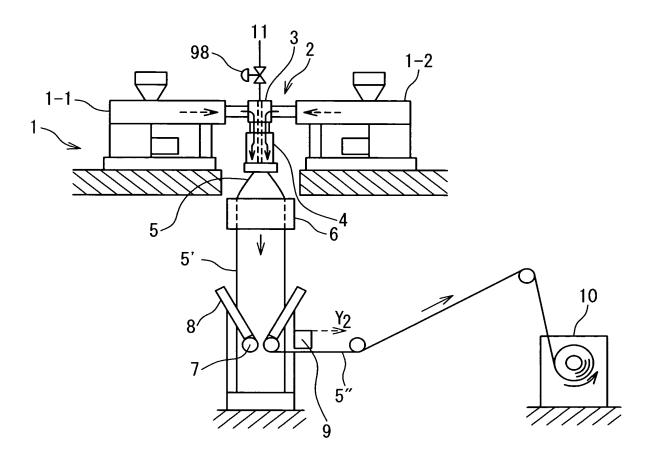
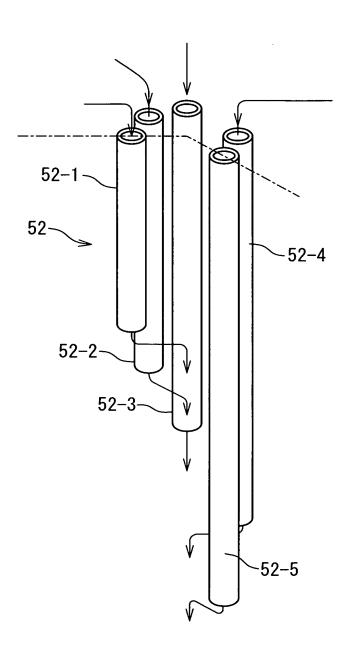


Fig. 4



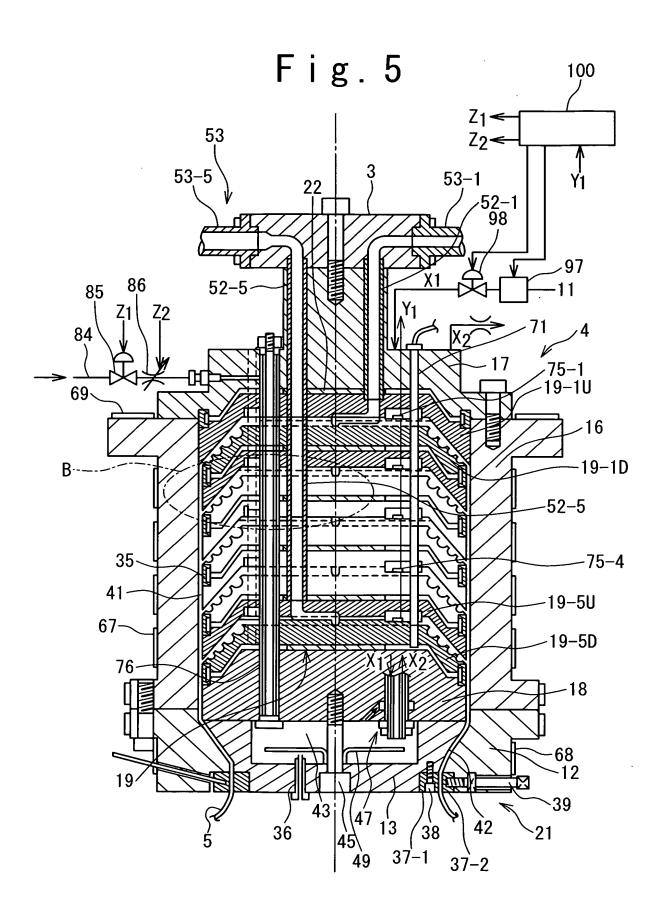


Fig. 6

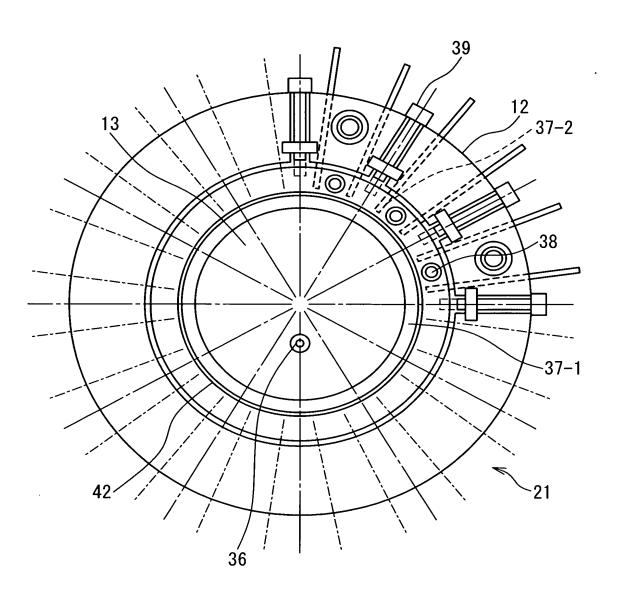
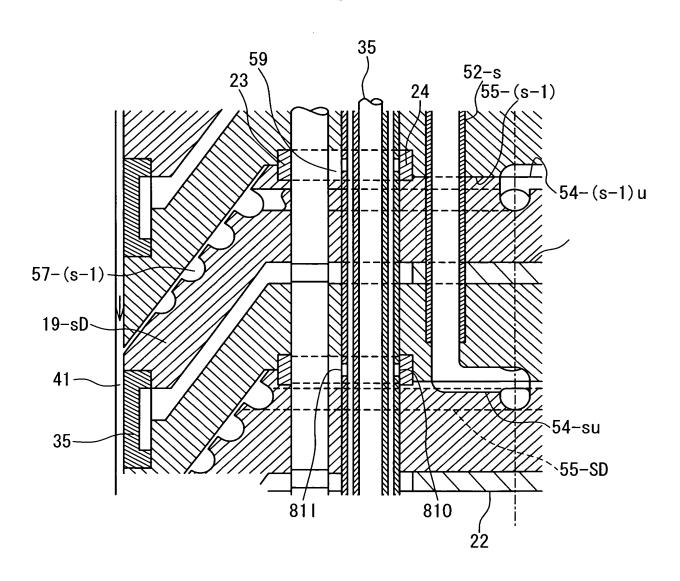
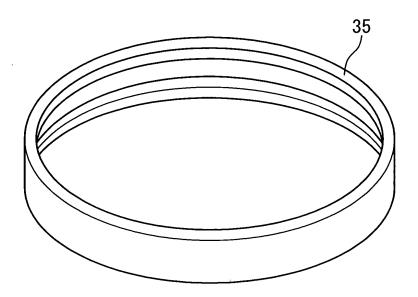


Fig. 7



WESTERMAN, HATTORI, DANIELS & ADRIAN, LLP Title: Multi-layered blown film forming apparatus ... Inventor(s): Yoshiyuki KITAUJI et al. Attorney Docket: 062144

Fig.8



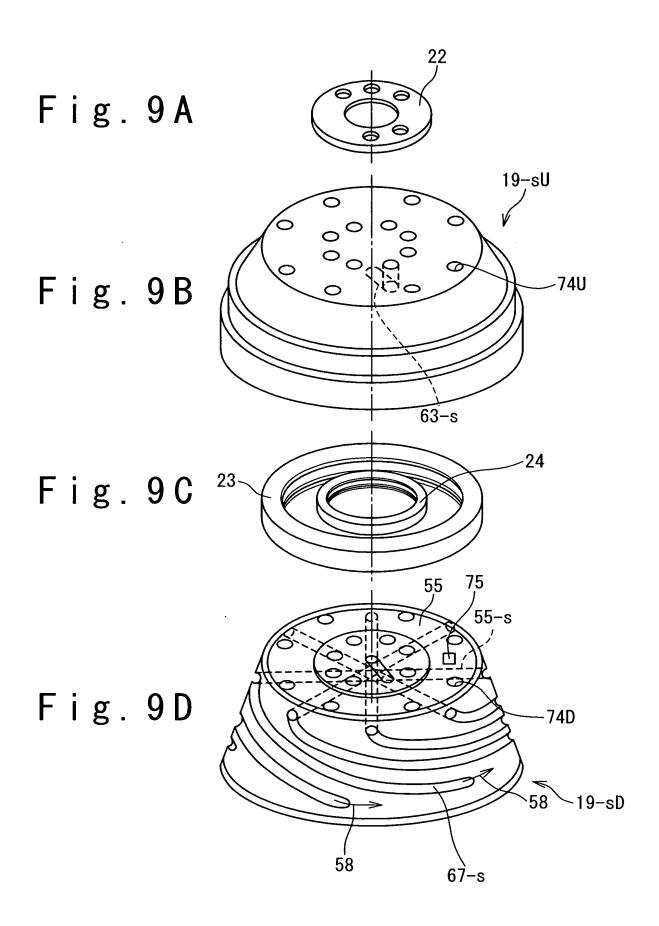


Fig. 10

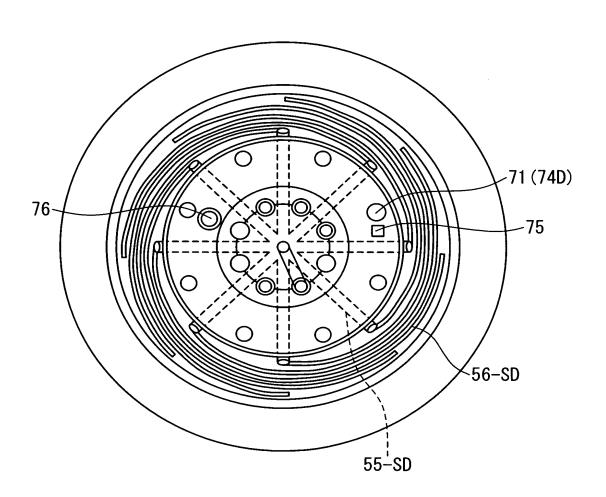


Fig. 11

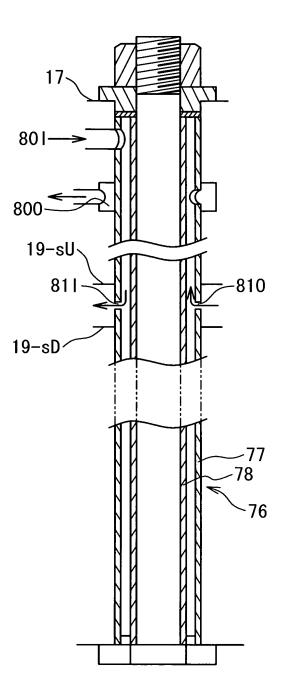


Fig. 12

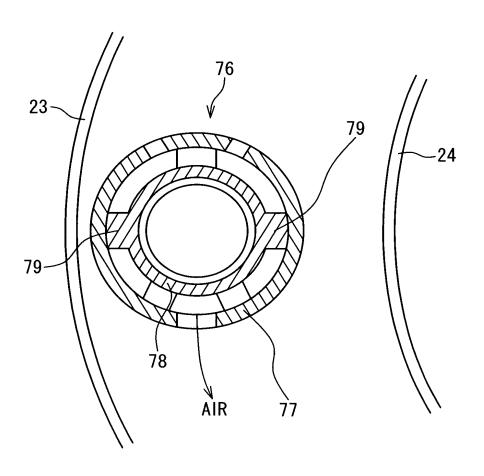


Fig. 13

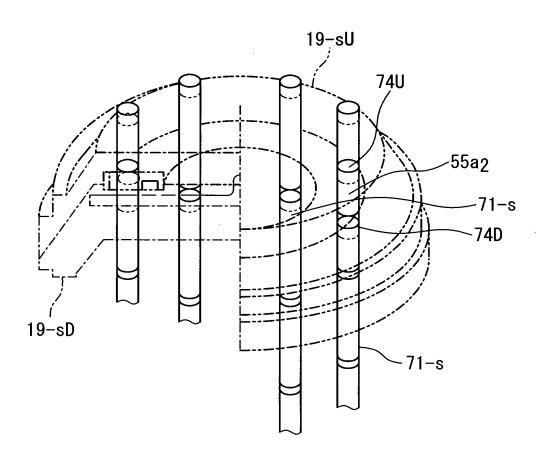
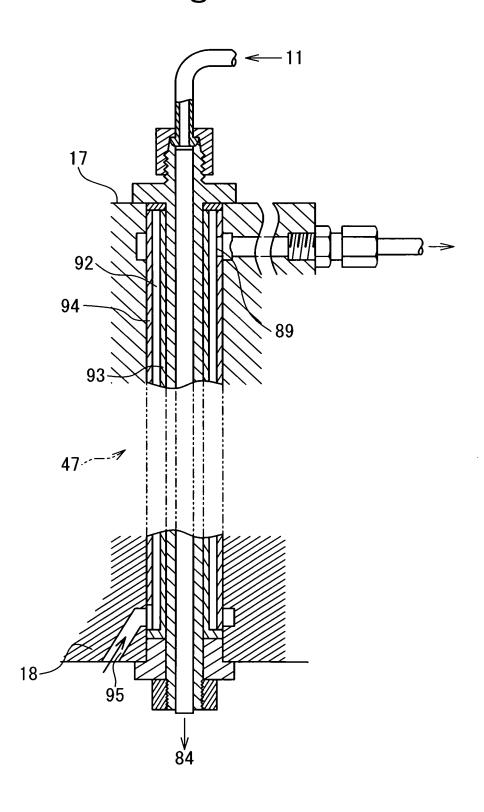
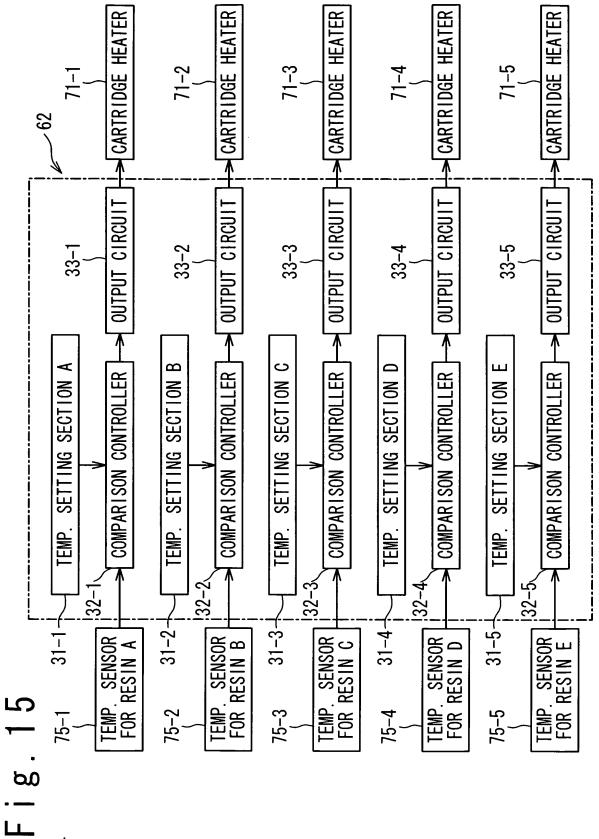


Fig. 14





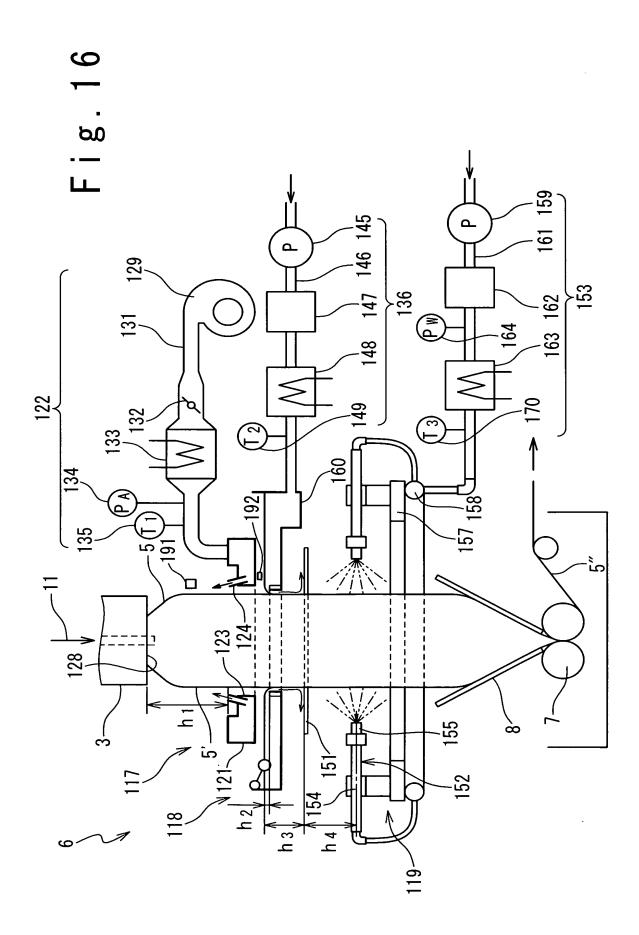


Fig. 17

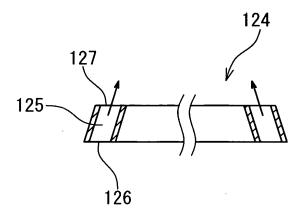


Fig. 18

